

## SMC Corporation 100k Sq. Ft. Office/700k Sq. Ft. Warehouse

## The Challenge:

- Five separate interdependent areas to move from two locations
- Maintain production and shipping
- Consolidate into an 800,000 sq. ft. facility
- Move heavy production and lab equipment
- All new furniture needed

## The Solution:

- Established five separate concurrent relocation schedules
- Utilized four different vendors for moving, rigging and racking
- Ongoing monitoring of schedule progress and coordination
- Competitively bid furnishings for 100,000 sq. ft. office

## The Summary:

- Successful multiphase concurrent moves on schedule
- Maintenance of production and shipping schedules
- Minimal downtime
- Stayed on budget

"We want to recognize the outstanding effort that Relocation Strategies put forth to help create a top notch facility for SMC Corporation of America. Your team's guidance throughout the entire moving process, including the factory, the central warehouse and the office, was invaluable to us. SMC wishes to commend your team on their professionalism and dependability throughout the entire process. The end result is truly an outstanding facility that will serve SMC for many decades to come."

Jennifer Fleming Director of Logistics, SMC Corporation

